

Low SWAP Clocks with High-Stability and Reliability Based on an Ensemble of MEMS Oscillators

Charles Barry, PhD

Founder / CEO - Luminous Cyber

- 2015 Graham Bell Award for Best Communications Solution (Telecom Council)
- MIT SB • Stanford MS, PhD; >12 US Patents

THE PROBLEM: Timing Is a Single Point of Failure

GNSS Vulnerability



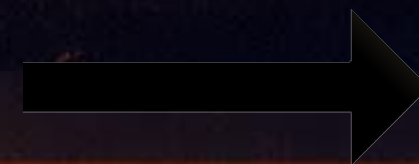
- *Single point of failure*
- *Jamming, spoofing, denial*
- *Degraded timing → mission lost*

Alt-PNT: Resilient Overlay



- *Distributed clock infrastructure*
- *Asset-mesh timing*
- *Self-healing*

From GNSS Dependency



A New Timing Paradigm

VARIABLES AFFECTING TIMING ACCURACY

- Temperature
- Aging
- Voltage
- Linear and Gyroscopic Acceleration
- Vibration, Shock
- Air Flow
- Humidity
- Electromagnetic Interference (EMI)
- Radiation - Ionizing, Non-Ionizing
- Relativity



Harrison's H4 chronometer (1753)
National Maritime Museum in
Greenwich

$5 \text{ s} / 81 \text{ days (7 M s)} = 715 \text{ ppb}$

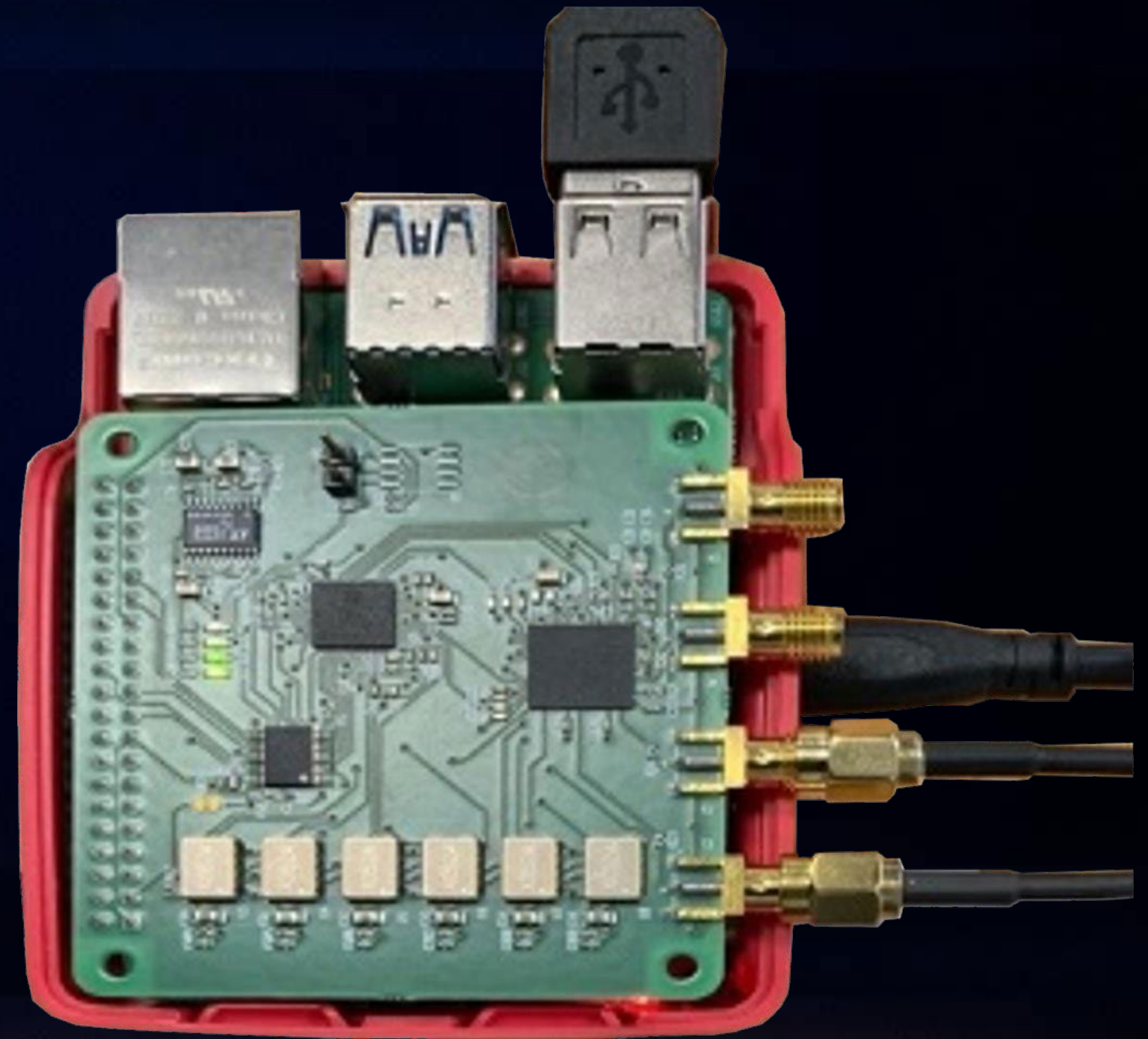
METHODOLOGY: OVERVIEW

- Ensemble alone is not sufficient
- Add:
 - AI/ML-driven sensor fusion
 - Adaptive clock steering algorithms
- Inputs:
 - Temperature
 - Aging characteristics
 - Environmental conditions
- Output:
 - Optimized time estimate in real time

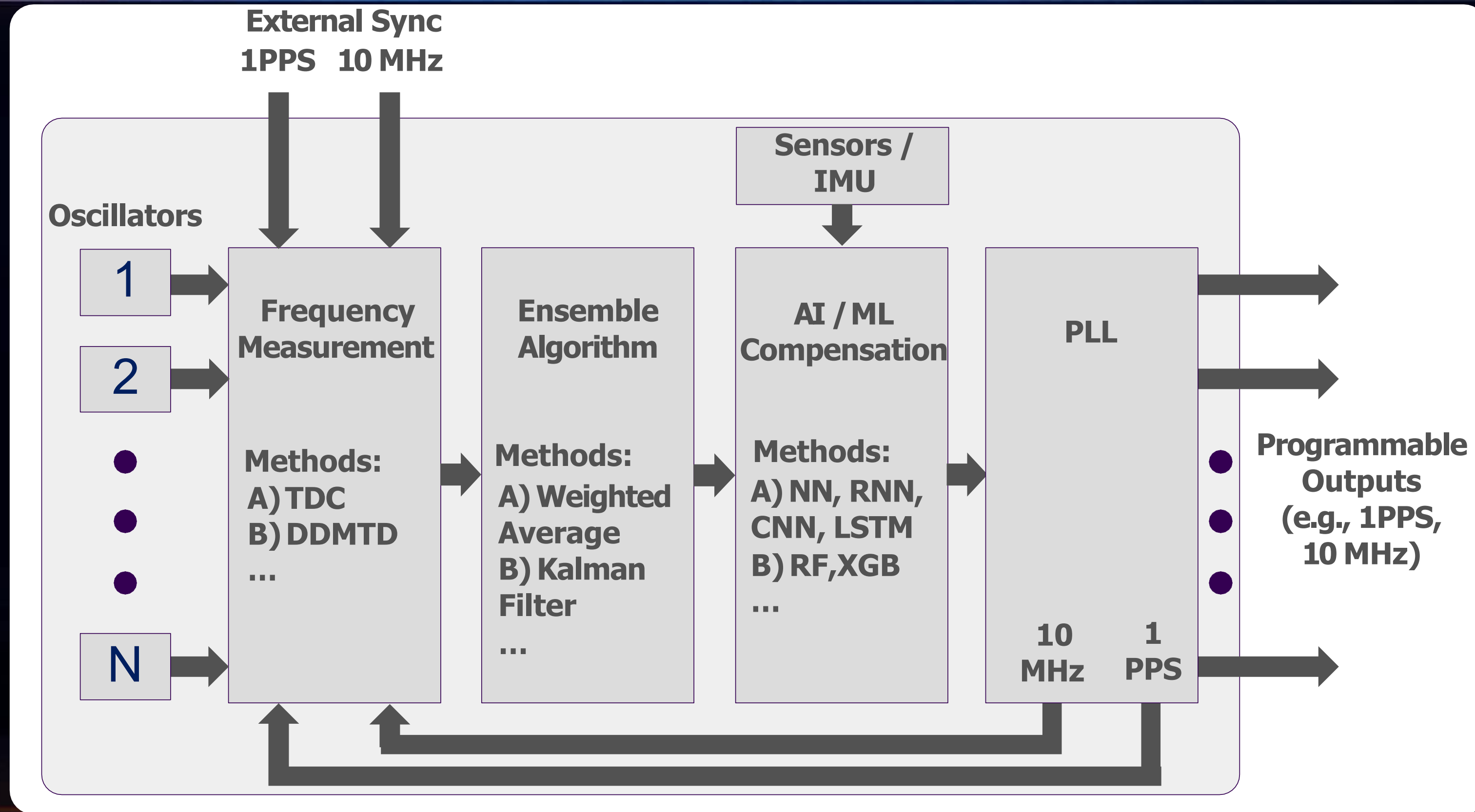


INTELLIGENT CLOCK ENSEMBLE (ICE)

- N=6 Semiconductor MEMS
- Small size, weight and power
- Excellent resilience to Vibration, Shake, Shock



ICE PROCESS DIAGRAM

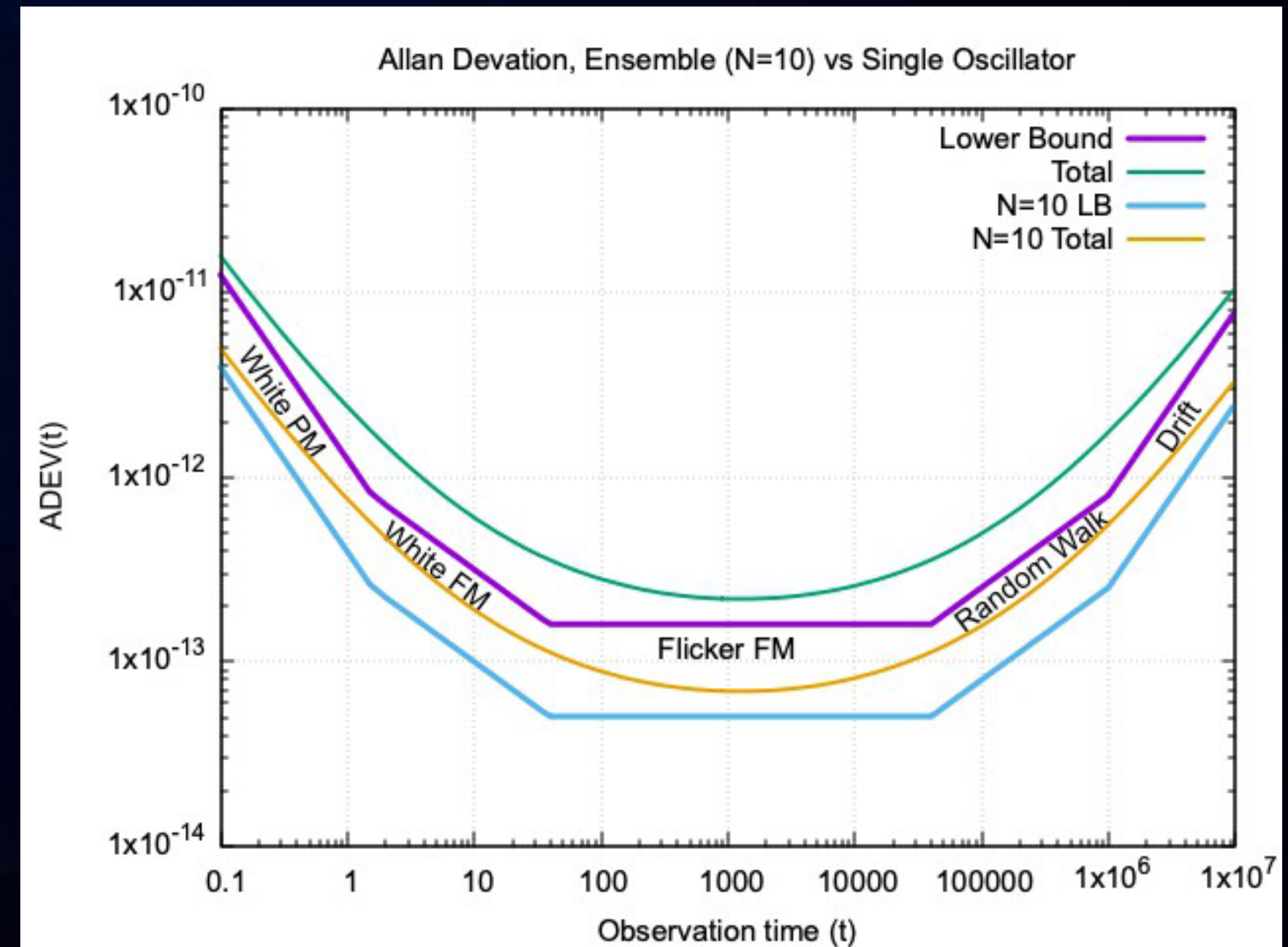


METHODOLOGY: COMPENSATION STRATEGY

- Real-time adaptation via:
 - Temperature-aware modeling
 - Aging compensation
 - Cross-oscillator weighting
- AI/ML learns:
 - Individual oscillator behavior
 - Ensemble-level behavior
 - Environmental response patterns
- Result: **stability maintained under extreme dynamics**

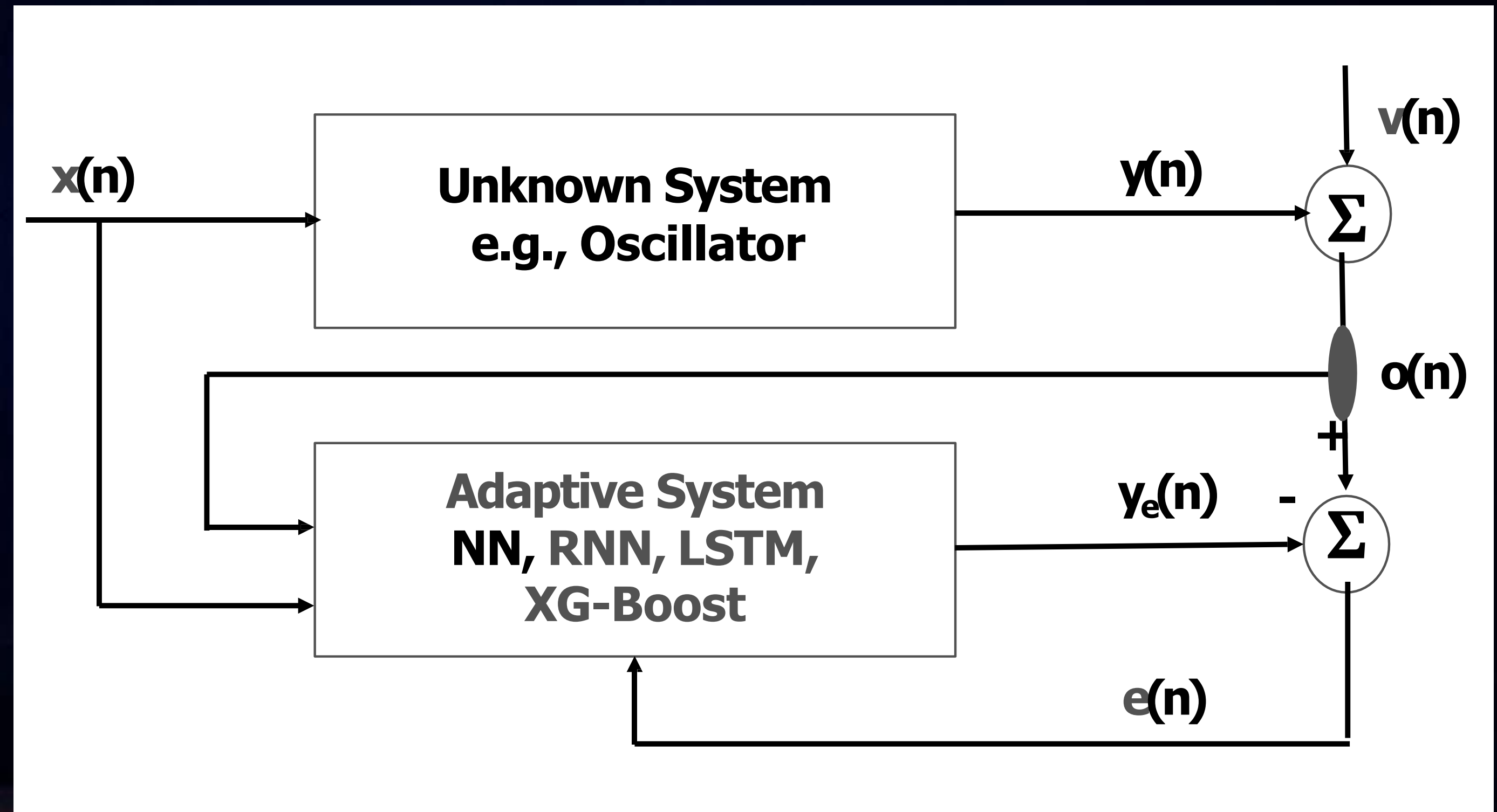
METHODOLOGY: ENSEMBLE

- Clock Ensembles
 - Allan Deviation
 - Ensemble $ADEV \geq ADEV/\text{Sqrt}(N)$
 - Various Methods / Performance
 - Averaging versus a chosen clock
 - “AT1”, “AT2”, Kalman Filter
 - Good Oscillator => Excellent



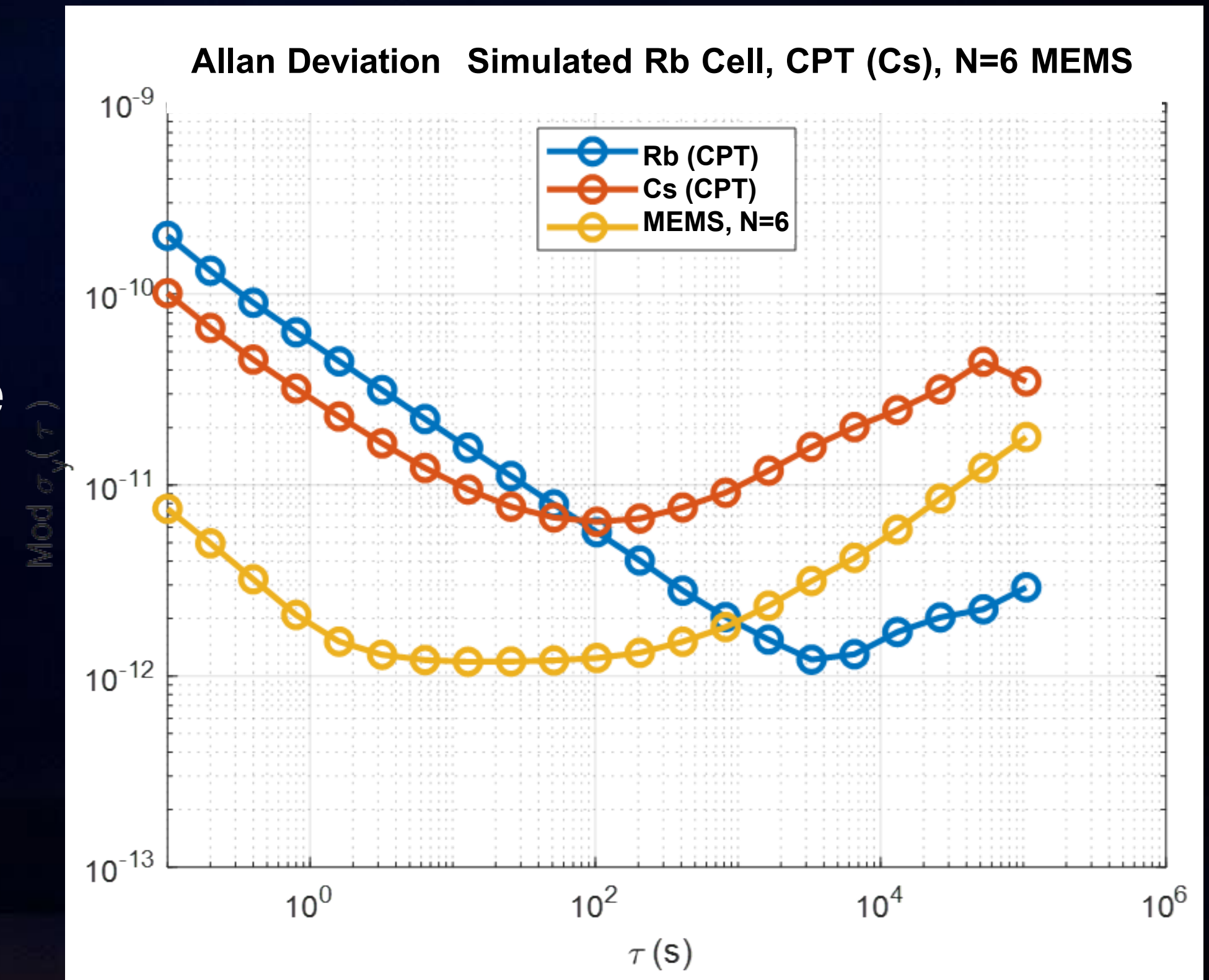
METHODOLOGY: AI / ML IMPROVES HOLDOVER

- System ID
 - Predict System Behavior
 - Train with observed inputs/outputs
 - Minimize estimation error
 - Supervised
 - Adaptive
 - Accuracy & Stability



PERFORMANCE: Simulated Clock Ensemble

- Allan Deviation
 - Clock Ensemble
 - N=6 MEMS
 - Small size, excellent resilience to Vibration, Shake, Shock, Unit Failure



CONCLUSION

- Alt-PNT adoption depends on stable timing
- Ensemble + ML clock advantages:
 - Practical (semiconductor processes)
 - Resilient (dynamic environment, anomalies)
 - Highly stable timing (enhanced holdover)
- Hierarchical mesh network of ensembles
 - Hyper-ensembles $\Rightarrow ADEV/\sqrt{L*M*N}$

